

Document Title	Number	Rev	Date	Type
A23038218 / E23038218 Uncoated 1st Stage Turbine Nozzle Assembly	T-001	F	2/02/16	ILR
A6898977 / E6898977 Turbine to Compressor Coupling	T-002	D	2/02/16	ILR
A6870832 / E6870832 Coupling, Turbine Shaft to Pinion Gear	T-003	D	2/02/16	ILR
A6890040 / E6890040 / E23062750 1st Stage Turbine Nozzle Shield Assembly	T-004	G	2/28/18	ILR
A23001801 / E23001801 Outer PT Coupling Nuts, A23030981 / E23030981 Inner PT Coupling Nuts	T-005	F	2/02/16	ILR
A6871259 / E6871259 Compressor Tie Bolt	T-007	E	2/02/16	ILR
A6887761 / E6887761 Thermocouple Harness	T-008	D	2/02/16	ILR
A23031938 / E23031938 / A23031938-C / E23031938-C / 23031938AL/ E6878426 / E6878426-C 2nd Stage Turbine Nozzle Assembly	T-009	M	3/20/19	ILR
A6899239 / E6899239 / A23034784 / E23034784 / A23031921 / E23031921 / A23031922 / E23031922 Spur Adapter Gearshaft Assembly	T-011	E	2/02/16	ILR
A23031938-UC / E23031938-UC / E6878426-UC , & E23072654-UC Un-cut 2nd Stage Turbine Nozzle Assembly	T-012	G	9/24/18	S/B - Rework
A23038218-C505 / E23038218-C505 Coated 1st Stage Turbine Nozzle Assembly	T-013	E	2/02/16	ILR
A6877736-1 &-2 / E6877736-1 & -2 Stationary Labyrinth Seal	T-014	D	2/02/16	ILR
A23037413 / E23037413 / EH23037413/23037413AL PT Outer Shaft	T-015	F	2/02/16	ILR
A23037403 / E23037403 / E23071309/23071309AL PT Inner Shaft	T-016	H	2/02/16	ILR
Spanner Nuts	T-017	E	2/02/16	ILR
A6887619 / E6887619 / A6871902 / E6871902 Compressor Front Bearing Oil Seal and Seal Mating Ring	T-018	D	2/02/16	ILR
A6895005 / E6895005 Bearing Retaining Plates	T-019	D	2/02/16	ILR
A6898764 / E6898764 Oil Bellows Seal	T-020	D	2/02/16	ILR
All Axial Compressor Wheels	T-021	N	2/02/16	ILR
A23038218-738 / E23038218-738 / E23038219-738 / E23038218-738-P / E23038219-738-P / E23038218-247 / E23038218-247-P / E23038219-247 / E23038219-247-P / E23062753 / E23062754 Coated Inconel/MAR-M-247 1st Stage Turbine Nozzle Assembly	T-022	L	2/02/16	ILR
A6888547 / E6888547 Power Turbine Support Oil Sump Cover	T-023	D	2/02/16	ILR
A23056108 / E23056108 / E23060429 Hastelloy X Combustion Liner Assembly and Overhaul Details, P/N's A6875628 / E6875628, A23007530 / E23007530 / A23004529 / E23004529 / E23061212 / E23061213 / E23061216	T-024	F	2/02/16	ILR
E23032335-UC / E23055438-UC/ E23053330/ E23064622 Un-cut Second Stage Turbine Nozzle	T-026	F	2/02/16	S/B – Rework
E23008030 Turbine Tie Bolt	T-027	C	2/02/16	ILR
E23032335 / E23055438 / E23062029 Second Stage Turbine Nozzle	T-028	F	2/02/16	ILR
E23008064 / E23008064-738 / E23062028-738 First Stage Turbine Nozzle	T-029	E	2/02/16	ILR
E6892828 / E23062752/ E23073566 First Stage Nozzle Shield Assembly	T-030	D	2/02/16	ILR
E23008089 / E23008090 / E23056633 / E23056634/ E23073520/ E23073521 Spur Adapter Gearshaft	T-031	E	2/02/16	ILR
E23005271-1, -2, -3 / EH23005271-1, -2, -3 Compressor Coupling Adapter	T-032	C	2/02/16	ILR
E23030974 / EH23030974/ E23076529 Turbine Splined Adapter	T-033	F	6/03/19	ILR

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E23032263 and E23054648 Energy Absorbing Rings	T-034	F	2/02/16	ILR
E6896098 Seal, Labyrinth, Rotating, Fwd	T-035	C	2/02/16	ILR
E6896408/ E23076531 Spline Lock Nut	T-036	D	2/03/16	ILR
A6898784 / E6898784 / EH6898784 Turbine Splined Adapter	T-037	E	2/03/16	ILR
E23071313 Power Turbine Inner Shaft	T-039	D	7/25/17	ILR
E23034608 Power Turbine Oil Sump Cover	T-040	C	2/03/16	ILR
E6899081/ E23066675/ E23008614/ E23064570 Combustion Liner	T-041	H	2/04/16	ILR
E23038136 Power Turbine Outer Shaft	T-042	C	2/04/16	ILR
E6898945 Gas Producer Oil Cover Assembly	T-043	C	2/04/16	ILR
A6890040/E6890040 1st Stage Turbine Nozzle Shield Assembly	T-044	C	2/04/16	ILR
E6888547-UC Un-Cut Power Turbine Oil Sump Cover Assembly	T-045	C	2/04/16	ILR
E6899081 Combustion Liner Rework For C28 Installation	T-046	C	2/04/16	S/B – Rework
E6851531, E23061922 & 23055939TA 4 <sup>th</sup> Stage Nozzle - Blade Path Restoration	T-048	F	9/27/19	ILR
E6878426 2nd Stage Nozzle Rework For C20B Installation	T-049	B	2/04/16	S/B – Rework
A6888529/E6888529 Starter Generator Gearshaft Installation	T-050	B	2/04/16	S/B – Installation
E23037403, E23038137 Power Turbine Inner Shafts, Inspection and Rework of	T-051	C	2/04/16	S/B – Rework
E23032283-1, -2, -3 Bearing Cage, Installation of	T-052	B	2/04/16	S/B – Installation
Rework of E6898785 Helical PTO Gearshaft	T-053	B	2/04/16	S/B - Rework
IFCA for Parts Not Requiring ILR	T-054	G	2/04/16	ILR
E23032345 Turbine to Compressor Coupling	T-055	B	2/04/16	ILR
E23051119 Diffuser	T-057	C	2/04/16	ILR
E6898977 Turbine to Compressor Couplings Replacement	T-062	C	2/04/16	Mandatory S/B
Instructions for Continued Airworthiness	T-065	C	2/04/16	ILR
EXTEX Replacement Parts for RR250				
E23062753/E23062754 1 <sup>st</sup> Stage Turbine Nozzle	T-066	B	2/04/16	ILR
E23072654 / E23072654-UC 2 <sup>nd</sup> Stage Turbine Nozzle	T-067	C	2/04/16	ILR
E23064637-2P Two Piece Diffuser Installation Rework Instructions	T-068	D	2/04/16	S/B – Installation
E23062061 First Stage Turbine Nozzle	T-070	C	2/05/16	ILR
E23053330 Rework Instructions	T-071	B	2/05/16	ILR – Installation
E23032326 Vertical Firewall Assembly	T-073	C	2/05/16	ILR
E6898785 (PTO) Gear , Removal of Certain Serial Numbers	T-075	B	2/05/16	Mandatory S/B
E6893673 Torquemeter Gear, Inspection of Certain Serial Numbers	T-076	C	2/05/16	Mandatory S/B
E23035175/23035175AL Internal Energy Absorbing Ring	T-079	D	2/05/16	ILR

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Rework of E6878498 2 <sup>nd</sup> Stage Nozzle	T-082	C	2/05/16	S/B – Rework
E23032327/ E23032328 Stationary/Rotating No. 5 Labyrinth Seals	T-083	B	2/05/16	ILR
E23037446 Rotating Labyrinth Seals No. 9-12 & 13-18	T-084	B	2/05/16	ILR
E23068295 Gearshaft, Helical Power Take Off (PTO)	T-086	B	2/05/16	ILR
E23031494 #8 Bearing Stationary Labyrinth Seal	T-089	B	2/05/16	ILR
E6889069 Turbine To Pinion Gear Coupling	T-091	B	2/05/16	ILR
E6896437 Gearshaft, Spur – Fuel Control & Oil Pump	T-092	B	2/05/16	ILR
E23001832 Nozzle Assembly, Pressure Oil, Power Turbine Support	T-093	B	2/05/16	ILR
E23035299/E23075442/23035299AL Helical Torquemeter Gearshaft Assy	T-094	C	2/08/16	ILR
Required Compressor Wheel Inspections	T-099	C	2/08/16	Alert S/B
E23075442 Gearshaft Assembly, Helical Torquemeter Gear	T-100	B	2/08/16	Mandatory S/B
E23073520 Gearshaft Assembly, Spur Adapter Installation	T-101	B	2/08/16	S/B – Installation
E23031938, 23031938 2 <sup>nd</sup> Stage Turbine Nozzle Assy, Possible Obstruction of Nozzle Cooling Passages	T-103	B	2/08/16	Alert S/B
To Be Determined	T-104	-	-	-
EXTEX Replacement Bearings For Certain Rolls-Royce 250 Engine Models	T-105	A	2/08/16	ILR
EH23037413, E6870832 N2 Shafting Modification	T-106	A	2/08/16	S/B
Alert Service Bulletin – EH23037413 (PT Outer Shaft) Possible Accelerated Corrosion	T-107	A	2/08/16	Alert S/B
E23071309 Possible Incomplete Coverage of Alseal Coating	T-109	IR	3/29/17	SB