

T-700 Service Bulletin

Subject:	Airworthiness Limitations
EXTEX Part Numbers:	See Table Below.
Installations:	Bell Helicopter 204B, 205A, 205A-1, 212, 412 Models
Revision History:	IR – Dated 10/03/2012 Initial Release. A – Dated 3/11/2014 B -- Dated 10/20/2014 C – Dated 10/23/2015: Added UH-1H model and associated limits. Updated Timken To EXTEX Engineered Products.
Reason:	This document specifies the Airworthiness Limitation Schedule for the indicated EXTEX part numbers to owner / operators.
Description:	The schedule below summarizes the airworthiness limitations of the parts/articles shown. The airworthiness life shown is the maximum time these parts/articles may remain in service. They must be removed from service before the airworthiness life is exceeded.
Applicability:	See Table Below.
General Instructions:	<ol style="list-style-type: none"> 1. Refer to the TCH published data for instructions for engine disassembly, cleaning, inspection, rework, assembly, operation and testing. 2. All work must be performed at an FAA approved repair facility.
Approval:	This document is FAA approved.
Notes:	Return parts that have attained their maximum airworthiness life to EXTEX. Please contact your EXTEX representative with any questions.

As part of the FAA approval process, EXTEX demonstrated that the Type Certificate Holder's (TCH) Instructions for Continued Airworthiness (ICA's), except for airworthiness limitations, are applicable to EXTEX replacement parts/articles. The airworthiness limitations applicable to EXTEX parts/articles are as follows:

Airworthiness Limitation Schedule

The airworthiness life or inspection interval for any part/article contained in this schedule applies to all successive dash numbers for that component unless it is otherwise specified.

Nomenclature	Part Number	Airworthiness Life (Hours)	¹ Application	Mandatory Inspection Interval (Hours)
Bearing, Ball	TAI-4040-623-111	1000	204B	1000
Ring Assembly Swashplate Gimbal	ASI-4010-404-1	9000	204B	On-Condition
			205A	On-Condition
			212	On-Condition
			412	2500
			UH-1H	On-Condition
Pitch Horn Assembly, Main Rotor	ASI-4011-120-5	3000	204B	2400
			205A	2400
			205A-1	2400
			212	2400
			UH-1H	2400
Grip Assembly, Main Rotor	ASI-4011-121-5	9000	204B	Compliance w/ AD 2014-12-04 (Attached) is Mandatory For PMA Grips.
			205A	
			205A-1	

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Nomenclature	Part Number	Airworthiness Life (Hours)	¹ Application	Mandatory Inspection Interval (Hours)
			UH-1H	
Grip Assembly, Main Rotor	ASI-4011-121-9	15,000	212	Compliance w/ AD 2014-12-04 (Attached) is Mandatory For PMA Grips.
Grip Assembly, Main Rotor	ASI-4011-121-113	9000	204B	Compliance w/ AD 2014-12-04 (Attached) is Mandatory for PMA Grips. Also Note: If the -113 Grip has been installed on a Bell 212, you must comply with the AD using requirements for Grip installed on 205B detailed in AD.
			205A	
			205A-1	
			212	
			UH-1H	
Ring Assembly, Outer Swashplate	ASI-4011-403-001	9000	204B	On-Condition
			205A	On-Condition
			205A-1	On-Condition
			212	On-Condition
			UH-1H	On-Condition
Support Assembly, Swashplate	ASI-4011-404-125	1000	204B	On-Condition
			205A	On-Condition
			212	On-Condition
Sleeve, Collective	ASI-4011-408-105	9000	204B	On-Condition
			205A	1000
			205A-1	1000
			212	On-Condition
			412	2500
			UH-1H	1000
Fitting, Retention Strap, Main Rotor Assembly	ASI-4012-102-009	2400	204B	2400
			205A	2400
			205A-1	2400
Fitting, Retention Strap, Outboard, Main Rotor	ASI-4012-103-001	3000	204B	2400
		3000	205A	2400
		3000	205A-1	2400
		2400	UH-1H	2400
Fitting, Retention Strap, Outboard, Main Rotor	ASI-4012-103-005	3600	212	2400
Grip Assembly	ASI-5011-711-101	2500	204B	On-Condition
			205A	On-Condition
			205A-1	On-Condition
			UH-1H	On-Condition

Note: Type Certificate Holder or TCH is commonly known as Original Equipment Manufacturer, or OEM.

Refer to the Bell Helicopter Textron (BHT) Instructions for Continued Airworthiness (ICA's) and to FAA Airworthiness Directive 2014-12-04 for any additional inspection requirements.

¹UH-1H per Type Certificate R00005SE