

T-044 Inspection Limits and Repair

1st Stage Turbine Nozzle Shield Assy

Subject:	Inspection and Rework Procedures for the A6890040 & E6890040 1 st Stage Turbine Nozzle Shield Assy.
Notes:	The OEM P/N 23062750 1 st Stage Turbine Nozzle Shield Assy is dimensionally identical to OEM P/N 6890040. The material has been changed to Haynes 230. EXTEX P/N E6890040 has incorporated this material change as Revision B. Parts marked E6890040 Rev B and higher are made from Haynes 230.
Revisions:	N/C Dated: 1/15/98 Initial release. A Dated: 1/29/01 Updated format. B Dated: 9/03/09 Updated EXTEX to TIMKEN. C Dated: 2/04/16 Updated Timken to EXTEX Engineered Products.