

T-035 Inspection Limits and Repair

Labyrinth Seal

Engine Application(s):	250-C18, C18A, C18B, C18C 250-C20, C20B, C20C, C20F, C20J, C20S, C20W 250-C20R, C20R/1, C20R/2, C20R/4 250-C28B, C28C 250-C30, C30G, C30G/2, C30M, C30P, C30S
Subject:	Inspection and Rework Procedures for the E6896098 Fwd Rotating Gas Turbine Labyrinth Seal.
Compliance:	Any time the Forward Rotating Labyrinth Seal is removed for overhaul. Refer to the Table for Inspection and Rework Limits. Table 1: Inspection and Rework Limits
Notes:	Refer to OEM's published data for installation, engine operation and disassembly.
Revisions:	N/C Dated: 1/26/01 Initial Release. A Dated: 9/07/01 Updated format. B Dated: 9/04/09 Updated EXTEX to TIMKEN. C Dated: 2/02/16 Updated Timken to EXTEX Engineered Products.

**E6896098
Inspection and Rework Limits**

Condition	Service Limit	Repair Limit	Corrective Action
Cracks	None		Replace
Nicks or Gouges	None		Repair or Replace

TABLE 1