

| Document Title | Number | Rev | Date | Type |
|--|--------|-----|---------|--------------|
| A23038218 / E23038218 Uncoated 1st Stage Turbine Nozzle Assembly | T-001 | F | 2/02/16 | ILR |
| A6898977 / E6898977 Turbine to Compressor Coupling | T-002 | D | 2/02/16 | ILR |
| A6870832 / E6870832 Coupling, Turbine Shaft to Pinion Gear | T-003 | D | 2/02/16 | ILR |
| A6890040 / E6890040 / E23062750 1st Stage Turbine Nozzle Shield Assembly | T-004 | F | 2/02/16 | ILR |
| A23001801 / E23001801 Outer PT Coupling Nuts, A23030981 / E23030981 Inner PT Coupling Nuts | T-005 | F | 2/02/16 | ILR |
| A6871259 / E6871259 Compressor Tie Bolt | T-007 | E | 2/02/16 | ILR |
| A6887761 / E6887761 Thermocouple Harness | T-008 | D | 2/02/16 | ILR |
| A23031938 / E23031938 / A23031938-C / E23031938-C / 23031938AL/ E6878426 / E6878426-C 2nd Stage Turbine Nozzle Assembly | T-009 | L | 2/02/16 | ILR |
| A6899239 / E6899239 / A23034784 / E23034784 / A23031921 / E23031921 / A23031922 / E23031922 Spur Adapter Gearshaft Assembly | T-011 | E | 2/02/16 | ILR |
| A23031938-UC / E23031938-UC / E6878426-UC , & E23072654-UC Un-cut 2nd Stage Turbine Nozzle Assembly | T-012 | F | 2/02/16 | S/B - Rework |
| A23038218-C505 / E23038218-C505 Coated 1st Stage Turbine Nozzle Assembly | T-013 | E | 2/02/16 | ILR |
| A6877736-1 &-2 / E6877736-1 & -2 Stationary Labyrinth Seal | T-014 | D | 2/02/16 | ILR |
| A23037413 / E23037413 / EH23037401 PT Outer Shaft | T-015 | F | 2/02/16 | ILR |
| A23037403 / E23037403 / E23071309/23071309AL PT Inner Shaft | T-016 | H | 2/02/16 | ILR |
| Spanner Nuts | T-017 | E | 2/02/16 | ILR |
| A6887619 / E6887619 / A6871902 / E6871902 Compressor Front Bearing Oil Seal and Seal Mating Ring | T-018 | D | 2/02/16 | ILR |
| A6895005 / E6895005 / A23009630 / E23009630 Bearing Retaining Plates | T-019 | D | 2/02/16 | ILR |
| A6898764 / E6898764 Oil Bellows Seal | T-020 | D | 2/02/16 | ILR |
| All Axial Compressor Wheels | T-021 | N | 2/02/16 | ILR |
| A23038218-738 / E23038218-738 / E23038219-738 / E23038218-738-P / E23038219-738-P / E23038218-247 / E23038218-247-P / E23038219-247 / E23038219-247-P / E23062753 / E23062754 Coated Inconel/MAR-M-247 1st Stage Turbine Nozzle Assembly | T-022 | L | 2/02/16 | ILR |
| A6888547 / E6888547 Power Turbine Support Oil Sump Cover | T-023 | D | 2/02/16 | ILR |
| A23056108 / E23056108 / E23060429 Hastelloy X Combustion Liner Assembly and Overhaul Details, P/N's A6875628 / E6875628, A23007530 / E23007530 / A23004529 / E23004529 / E23061212 / E23061213 / E23061216 | T-024 | F | 2/02/16 | ILR |
| E23032335-UC / E23055438-UC un-cut Second Stage Turbine Nozzle | T-026 | F | 2/02/16 | S/B – Rework |
| E23008030 Turbine Tie Bolt | T-027 | C | 2/02/16 | ILR |
| E23032335 / E23055438 / E23062029 Second Stage Turbine Nozzle | T-028 | F | 2/02/16 | ILR |
| E23008064 / E23008064-738 / E23062028-738 First Stage Turbine Nozzle | T-029 | E | 2/02/16 | ILR |
| E6892828 / E23062752 First Stage Nozzle Shield Assembly | T-030 | D | 2/02/16 | ILR |
| E23008089 / E23008090 / E23056633 / E23056634 Spur Adapter Gearshaft | T-031 | E | 2/02/16 | ILR |
| E23005271-1, -2, -3 / EH23005271-1, -2, -3 Compressor Coupling Adapter | T-032 | C | 2/02/16 | ILR |
| E23030974 / EH23030974 Turbine Splined Adapter | T-033 | E | 2/02/16 | ILR |

| Document Title | Number | Rev | Date | Type |
|--|--------|-----|---------|-----------------------|
| E23032263 and E23054648 Energy Absorbing Rings | T-034 | F | 2/02/16 | ILR |
| E6896098 Seal, Labyrinth, Rotating, Fwd | T-035 | C | 2/02/16 | ILR |
| E6896408 Spline Lock Nut | T-036 | D | 2/03/16 | ILR |
| A6898784 / E6898784 / EH6898784 Turbine Splined Adapter | T-037 | E | 2/03/16 | ILR |
| E23038137 / E23071313 Power Turbine Inner Shaft | T-039 | C | 2/03/16 | ILR |
| E23034608 Power Turbine Oil Sump Cover | T-040 | C | 2/03/16 | ILR |
| E6899081, E23066675 Combustion Liner | T-041 | H | 2/04/16 | ILR |
| E23038136 Power Turbine Outer Shaft | T-042 | C | 2/04/16 | ILR |
| E6898945 Gas Producer Oil Cover Assembly | T-043 | C | 2/04/16 | ILR |
| A6890040/E6890040 1st Stage Turbine Nozzle Shield Assembly | T-044 | C | 2/04/16 | ILR |
| E6888547-UC Un-Cut Power Turbine Oil Sump Cover Assembly | T-045 | C | 2/04/16 | ILR |
| E6899081 Combustion Liner Rework For C28 Installation | T-046 | C | 2/04/16 | S/B – Rework |
| E6851531 & E23061922 4 th Stage Nozzle - Blade Path Restoration | T-048 | E | 2/04/16 | ILR |
| E6878426 2nd Stage Nozzle Rework For C20B Installation | T-049 | B | 2/04/16 | S/B – Rework |
| A6888529/E6888529 Starter Generator Gearshaft Installation | T-050 | B | 2/04/16 | S/B – Installation |
| E23037403, E23038137 Power Turbine Inner Shafts, Inspection and Rework of | T-051 | C | 2/04/16 | S/B – Rework |
| E23032283-1, -2, -3 Bearing Cage, Installation of | T-052 | B | 2/04/16 | S/B – Installation |
| Rework of E6898785 Helical PTO Gearshaft | T-053 | B | 2/04/16 | S/B - Rework |
| IFCA for Parts Not Requiring ILR | T-054 | G | 2/04/16 | ILR |
| E23032345 Turbine to Compressor Coupling | T-055 | B | 2/04/16 | ILR |
| E23051119 Diffuser | T-057 | C | 2/04/16 | ILR |
| E6898977 Turbine to Compressor Couplings Replacement | T-062 | C | 2/04/16 | Mandatory S/B |
| Instructions for Continued Airworthiness | T-065 | C | 2/04/16 | ILR |
| TIMKEN Replacement Parts for RR250 | | | | |
| E23062753/E23062754 1 st Stage Turbine Nozzle | T-066 | B | 2/04/16 | ILR |
| E23072654 / E23072654-UC 2 nd Stage Turbine Nozzle | T-067 | C | 2/04/16 | ILR |
| E23064637-2P Two Piece Diffuser Installation Rework Instructions | T-068 | D | 2/04/16 | S/B – Installation |
| E23062061 First Stage Turbine Nozzle | T-070 | C | 2/05/16 | ILR |
| E23053330 Rework Instructions | T-071 | B | 2/05/16 | ILR – Installation |
| E23032326 Vertical Firewall Assembly | T-073 | C | 2/05/16 | ILR |
| E6893673 Torquemeter Gear, Inspection of Certain Serial Numbers | T-076 | C | 2/05/16 | Mandatory S/B |
| E23035175/23035175AL Internal Energy Absorbing Ring | T-079 | D | 2/05/16 | ILR |
| Rework of E6878498 2 nd Stage Nozzle | T-082 | C | 2/05/16 | S/B – Rework |
| Stationary/Rotating No. 5 Labyrinth Seals | T-083 | B | 2/05/16 | ILR |

| Document Title | Number | Rev | Date | Type |
|---|---------------|------------|-------------|-----------------------|
| Rotating Labyrinth Seals No. 9-12 & 13-18 | T-084 | B | 2/05/16 | ILR |
| E23068295 Gearshaft, Helical Power Take Off (PTO) | T-086 | B | 2/05/16 | ILR |
| #8 Bearing Stationary Labyrinth Seal | T-089 | B | 2/05/16 | ILR |
| E6889069 Turbine To Pinion Gear Coupling | T-091 | B | 2/05/16 | ILR |
| E6896437 Gearshaft, Spur – Fuel Control & Oil Pump | T-092 | B | 2/05/16 | ILR |
| E23001832 Nozzle Assembly, Pressure Oil, Power Turbine Support | T-093 | B | 2/05/16 | ILR |
| E23035299/E23075442/23035299AL Helical Torquemeter Gearshaft Assy | T-094 | C | 2/08/16 | ILR |
| Required Compressor Wheel Inspections | T-099 | C | 2/08/16 | Alert S/B |
| E23075442 Gearshaft Assembly, Helical Torquemeter Gear | T-100 | B | 2/08/16 | Mandatory S/B |
| E23073520 Gearshaft Assembly, Spur Adapter Installation | T-101 | B | 2/08/16 | S/B – Installation |
| E23031938, 23031938 2 nd Stage Turbine Nozzle Assy, Possible Obstruction of Nozzle Cooling Passages To Be Determined | T-103 | B | 2/08/16 | Alert S/B |
| TAATI Replacement Bearings For Certain Rolls-Royce 250 Engine Models | T-104 | - | - | - |
| | T-105 | A | 2/08/16 | ILR |
| EH23037413, E6870832 N2 Shafting Modification | T-106 | A | 2/08/16 | S/B |
| Alert Service Bulletin – EH23037413 (PT Outer Shaft) Possible Accelerated Corrosion | T-107 | A | 2/08/16 | Alert S/B |
| Second Stage Turbine Nozzle Diaphragms (E23031938) | T-108 | A | 2/08/16 | SIL |